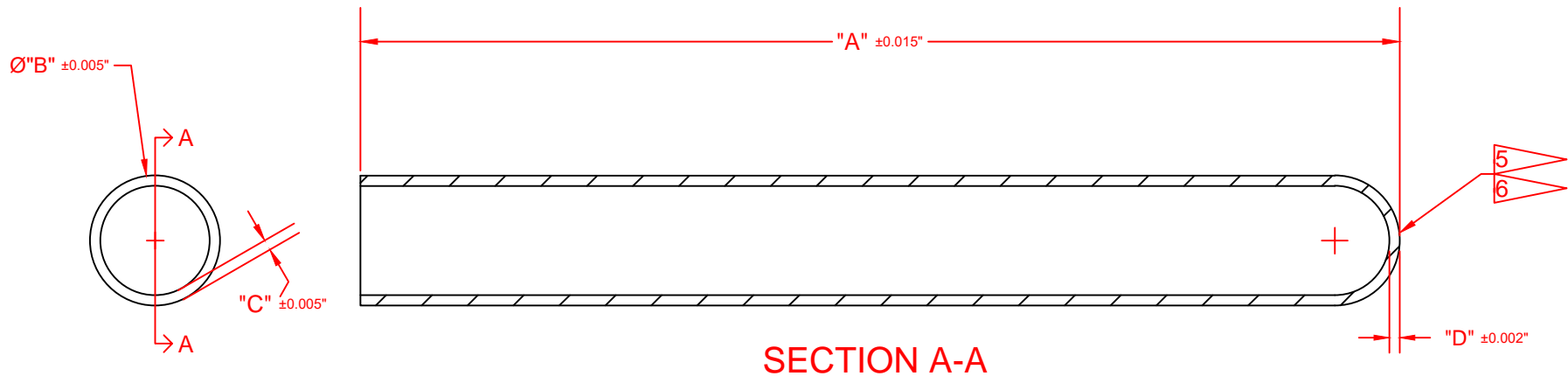


NOTES:

1. LAST DASH NO. "XXX" INDICATES MICRON SIZE OF THRU HOLE
Ex. SS-XX-TUBE-2000 -INDICATES 2000 MICRON THRU HOLE
2. DASH "CAL" INSERTED INTO PART NUMBER PRIOR TO MICRON SIZE INDICATES FLOW CALIBRATED.
Ex. SS-XXX-TUBE-CAL-XXX
3. FOR CUSTOM "A" LENGTH, INSERT LENGTH AFTER "-TUBE"
Ex. SS-XX-TUBE-1.5"L-XXX -INDICATES 1.5" LONG "A" LENGTH
4. "XX" INDICATES TUBE OUTER DIAMETER
Ex. SS-1/8-TUBE-XXX -INDICATES 1/8" OUTER DIAMETER
5. WELDED AND DRAWN TIP
6. FULL RADIUS
7. "D" ONLY APPLIES AT ENDPOINT

REV B	DESCRIPTION CLARITY	INCORP BY J. DEMEO	DATE 9/5/2017
C	PART NUMBER LIST	J. ANDERSON	7/6/2018

PART NUMBER	"A"	"B"	"C"	"D"
SS-1/16-TUBE-XXX	2.000	0.065	0.015	0.015
SS-1/8-TUBE-XXX	3.000	0.125	0.010	0.010
SS-1/4-TUBE-XXX	2.000	0.250	0.020	0.020
SS-3/8-TUBE-XXX	1.500	0.375	0.028	N/A
SS-1/2-TUBE-XXX	2.000	0.500	0.049	N/A
SSP-1/8-TUBE-XXX	3.000	0.125	0.028	0.018
SSP-1/4-TUBE-XXX	3.000	0.250	0.035	0.018



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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. DECIMAL VALUES ARE SHOWN WITH DECIMAL TOLERANCE VALUES

DECIMAL	.X = ± .1	TOLERANCES
PLACES IN	.XX = ± .01	APPLIED TO
THE PRINT	.XXX = ± .005	THE PRINT
	.XXXX = ± .0005	

FRACTIONAL AND ANGULAR VALUES ARE SHOWN WITH FRACTIONAL OR ANGULAR TOLERANCE VALUES.

FRACTIONS = ± 1/16
ANGLES = ± 1°

Material
300 SERIES SS



A

Drawing Number
SS-XX-TUBE-XXX

REV
C

Used On

APPROVALS		DATE
DRAWN	C. DRAPER	5/6/2016
CHK	J. SCHUSTER	5/6/2016
ENGR	J. SCHUSTER	5/6/2016
SHEET: 1 OF 1		DO NOT SCALE

Drawing Name
SS TUBE