

NOTE:

1. LAST DASH NO. "XXX" INDICATES MICRON SIZE OF THRU HOLE
Ex. SS-1/4-BARB-200 -INDICATES 200 MICRON THRU HOLE
2. DASH "CAL" INSERTED INTO PART NUMBER PRIOR TO MICRON SIZE INDICATES FLOW CALIBRATED.
Ex. SS-1/4-BARB-CAL-XXX
3. 63 FINISH ALL OVER
4. BREAK ALL SHARP EDGES 0.002" TO 0.005"
5. TYP. 2 PLCS.
6. SHARP EDGE
7. 0.008" TO 0.010" DEEP, RADIUS 0.062"
8. PARTS TO BE FREE OF OILS & DEBRIS
9. PASSIVATE PER ASTM A967

REV	DESCRIPTION	INCORP BY	DATE
A	MATERIAL	J. SCHUSTER	7/8/2016
B	CLARITY	J. SCHUSTER	8/18/2017

Specifications

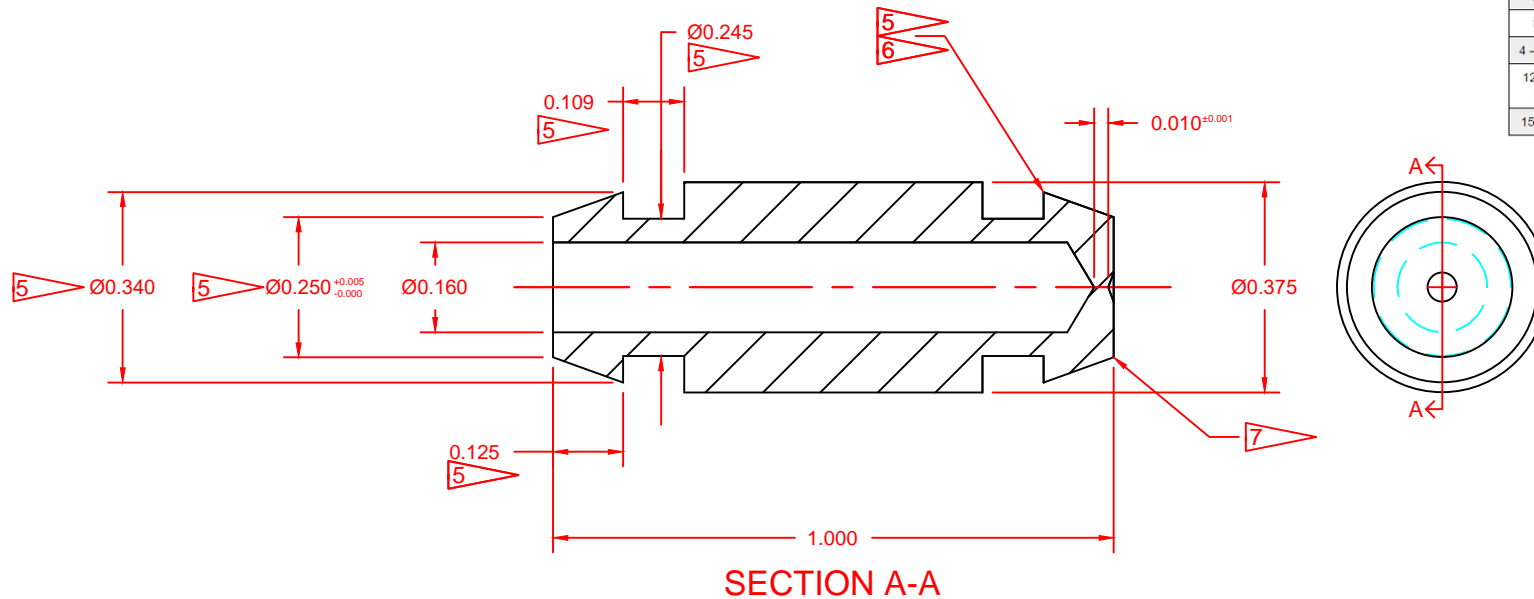
Diameter	6.35mm x 6.35mm (1/4" x 1/4")
Centering	±0.250mm (±0.00984")
Orifice Diameters	2 - 1000µ (0.0000787" - 0.0394")

Optically Measured Tolerances

Diameter	Tolerance +/-
2 µm	40%
3 - 5 µm	20%
6 - 7 µm	15%
8 - 149 µm	10%
150+ µm	5%

Flow Calibrated Tolerances

Diameter	Dia +/-	Flow +/-
1 µm	40%	80%
2 µm	20%	40%
3 µm	15%	30%
4 - 11 µm	10%	20%
12 - 149 µm	5%	10%
150 µm +	2.5%	5%



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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES
DECIMAL VALUES ARE SHOWN WITH DECIMAL TOLERANCE VALUES
DECIMAL .X = ±.1 TOLERANCES
PLACES .XX = ±.01 APPLIED
IN THE .XXX = ±.005 TO THE
PRINT .XXXX = ±.0005 PRINT
FRACTIONAL AND ANGULAR VALUES ARE SHOWN WITH
FRACTIONAL OR ANGULAR TOLERANCE VALUES.
FRACTIONS = ± 1/16
ANGLES = ± 1°

Material
SS-303
PER ASTM A582



Drawing Number
A
SS-1/4-BARB-XXX

REV
B

Used On
-

APPROVALS	DATE
DRAWN C. DRAPER	1/19/2016
CHK J. SCHUSTER	1/20/2016
ENGR J. SCHUSTER	1/20/2016
SHEET: 1 OF 1	DO NOT SCALE

Drawing Name
SS 1/4" BARB